



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



HBB Biegetechnik AG
Im Gütli 166
9428 Walzenhausen
Switzerland

Scope

Production, development, distribution and supply of metal components (aluminium, stainless steel, steel, titanium and other high-alloy special materials), in particular welding, bending, heat treatment, rolling, mechanical processing, as well as assembly and supply

Normative base

ISO 3834-2:2021

Quality requirements for the fusion welding of metallic materials
Part 2, 1. Edition 2021

Reg. no. 45667
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Validity 26.06.2023–21.10.2025
Issue 26.06.2023

This certificate is valid in connection with ISO 9001 reg. no. 22503


A. Grisard, President SQS


F. Müller, CEO SQS



The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



HBB Biegetechnik AG
Im Gütli 166
9428 Walzenhausen
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
131	23		t = 1.5 – 6 mm	FW
135	2.2		t = 3 – 4.8 mm	FW
135	2.2		t = 3 – 5.2 mm	BW
			D >= 150 mm	
135	1.2		t = 3 – 7.2 mm	FW
135	1.1		t = 3 – 12 mm	BW
135	1.1		t = 1.4 – 8 mm	FW
141	8.1		t = 1.4 – 8 mm	FW (1.4-4mm; 3 – 8mm)
141	2.1/1.2		t = 1.4 – 8 mm	FW (S420: 3 – 8mm, S355: 1.4 – 4 mm)
141	2.1/1.2		t = 1.4 – 8 mm	FW
			D >= 150 mm	
141	23		t = 1.5 – 8 mm	FW
141	23.1		t = 1.5 – 8 mm	BW
			D >= 25 mm	
141	8.1		t = 1.6 – 12 mm	BW
141	8.1		t = 2 – 4.5 mm	T-Stoss/FW
			D >= 25 mm	
141	23.1		t = 2 – 16 mm	FW
141	23.1		t = 3 – 8 mm	
141	8.1		t = 3 – 8 mm	
			D >= 150 mm	
141	23.2		t = 3 – 16 mm	FW
			D >= 35 mm	

	Surname	First name	Description/Title
Welding supervisor:	Gehrig	Kenneth	Level C
Deputizing:	Sachsenmaier	Manuel	Level C

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